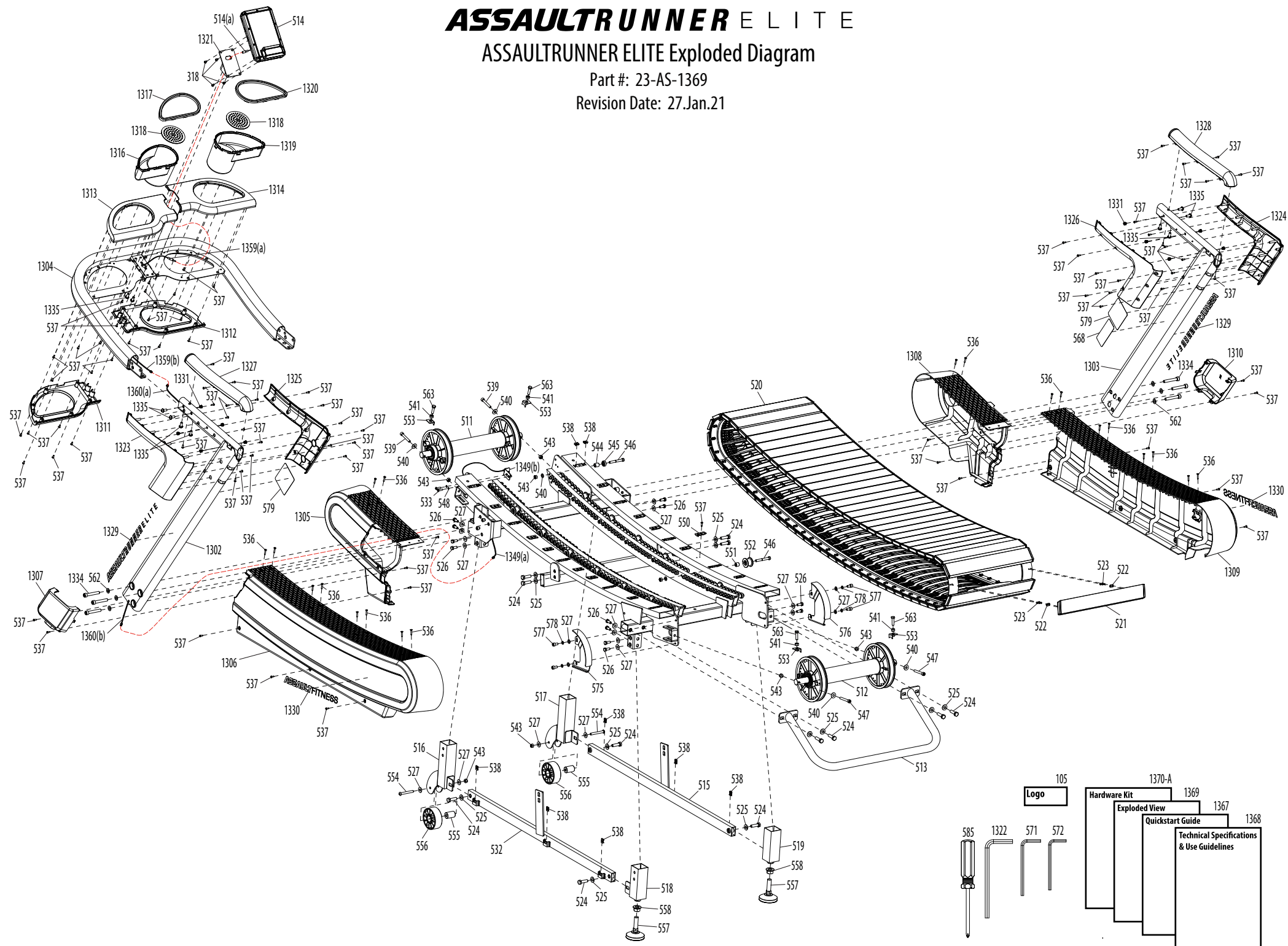


ASSAULTRUNNER ELITE Exploded Diagram

Revision Date: 27.Jan.21



No.	SKU #	Description	Qty	No.	SKU #	Description	Qty
105	23-AS-105	Assault Fitness Decal (105, part of 566-A1, 1367-A)	1	577*	*Avail as assembly only	Socket Head Cap Screw-M8x1.25x6 (part of 575-A, 576-A). *Avail as assembly only	4
318*	*Avail as assembly only	Phillips Screw M5 x 10mm (part of 318-A, 514-A). *Avail as assembly only	4	578*	*Avail as assembly only	Spring Washer M8 (part of 575-A, 576-A). *Avail as assembly only	4
318-A	23-AS-318-A	Console Mounting Screws Assembly (318x4)	x	579*	*Avail as assembly only	AirRunner Secondary Warning Label - US ENGLISH (579). *Avail as assembly only	2
511*	*Avail as assembly only	Front Roller (part of 511-A). *Avail as assembly only	1	579-A	23-AS-579-A	AirRunner Secondary Warning Label - US ENGLISH (579x2)	x
511-A	23-AS-511-A	Front Roller Assembly (511, 539x2, 540x2, 542)	x	580-A	23-AS-580-A	Shroud Mounting Screws - One Side (536x10 and 537x5)	x
512*	*Avail as assembly only	Rear Roller (part of 512-A). *Avail as assembly only	1	585*	*Avail as assembly only	#2 Phillips Screwdriver (part of 570-A, 1370-A)	1
512-A	23-AS-512-A	Rear Roller Assembly (512, 540, 543x2, 547x2, 574x2)	x	595	23-AS-595	Elite Bike / Runner Console Battery Door	x
513*	*Avail as assembly only	Transport Handle (part of 513-A). *Avail as assembly only	1	1301#	#Avail as part of OEM only	Main Frame. #Avail as part of OEM only	1
513-A	23-AS-513-A	Transport Handle Assembly (513, 525x4, 524x4)	x	1302*	*Avail as assembly only	Upright - Left (part of 1302-A). *Avail as assembly only	1
514-1*	*Avail as assembly only	ASSAULTRUNNER Console (part of 514-A). *Avail as assembly only	1	1302-A	23-AS-1302-A	Upright Assembly - Left (562x3, 1302, 1334x3)	1
514-A1	23-AS-514-A1	ASSAULTRUNNER Console (514-1, 318x4)	x	1303*	*Avail as assembly only	Upright - Right (part of 1303-A). *Avail as assembly only	1
515*	*Avail as assembly only	Base Frame - Right Horizontal (part of 515-A). *Avail as assembly only	1	1303-A	23-AS-1303-A	Upright Assembly - Right (562x3, 1303, 1334x3)	1
515-A	23-AS-515-A	Base Frame Assembly - Right Horizontal (515, 524x2, 525x2, 538x3)	x	1304*	*Avail as assembly only	Handlebar (part of 1304-A). *Avail as assembly only	1
516*	*Avail as assembly only	Base Frame - Left Front Vertical (part of 516-A). *Avail as assembly only	1	1304-A	23-AS-1304-A	Handrail Assembly (537x24, 1304, 1311, 1312, 1313, 1314, 1316, 1317, 1318x2,	x
516-A	23-AS-516-A	Base Frame Assembly - Left Front Vertical (516, 526x4, 527x6, 543, 554, 555, 556)	x	1305*	*Avail as assembly only	Sidescase - Left Front (part of 1305-A). *Avail as assembly only	1
517*	*Avail as assembly only	Base Frame - Right Front Vertical (part of 517-A). *Avail as assembly only	1	1305-A	23-AS-1305-A	Sidescase Assembly - Left Front (536x4, 537x3, 1305)	1
517-A	23-AS-517-A	Base Frame Assembly - Right Front Vertical (517, 526x4, 527x6, 543, 554, 555, 556)	x	1306*	*Avail as assembly only	Sidescase - Left Rear (part of 1306-A). *Avail as assembly only	x
518*	*Avail as assembly only	Base Frame - Left Rear Vertical (part of 518-A). *Avail as assembly only	1	1306-A	23-AS-1306-A	Sidescase Assembly - Left Rear (536x4, 537x3, 1306)	1
518-A	23-AS-518-A	Base Frame Assembly - Left Rear Vertical (518, 526x4, 527x4)	x	1307*	*Avail as assembly only	Sidescase Center Cover - Left (part of 1307-A). *Avail as assembly only	1
519*	*Avail as assembly only	Base Frame - Right Rear Vertical (part of 519-A). *Avail as assembly only	1	1307-A	23-AS-1307-A	Sidescase Center Cover Assembly - Left (537x2, 1307)	x
519-A	23-AS-519-A	Base Frame Assembly - Right Rear Vertical (527, 526x4, 527x4)	x	1308*	*Avail as assembly only	Sidescase - Right Front (part of 1308-A). *Avail as assembly only	1
520-1	23-AS-520-1	Running Belt - Complete (520-1) Kevlar	x	1308-A	23-AS-1308-A	Sidescase Assembly - Right Front (536x4, 537x3, 1308)	1
521*	*Avail as assembly only	Running Belt - Single Slat (part of 521-A). *Avail as assembly only	62	1309*	*Avail as assembly only	Sidescase - Right Rear (part of 1309-A). *Avail as assembly only	1
521-A	23-AS-521-A	Running Belt - Single Slat with Fixing Hardware (521, 522x2, 523x4)	x	1309-A	23-AS-1309-A	Sidescase Assembly - Right Rear (536x4, 537x3, 1309)	x
522*	*Avail as assembly only	Dual Washer - Belt (part of 521-A). *Avail as assembly only	124	1310*	*Avail as assembly only	Sidescase Center Cover - Right (part of 1310-A). *Avail as assembly only	1
523*	*Avail as assembly only	Socket Head Hex Screw - M4 x 0.75 x 12mm (part of 521-A). *Avail as assembly only	248	1310-A	23-AS-1310-A	Sidescase Center Cover Assembly - Right (537x2, 1310)	x
524*	*Avail as assembly only	Hex Screw - M10 x 1.25 x 35mm (part of 513-A, 515-A). *Avail as assembly only	12	1311	23-AS-1311	Cupholder Tray Bottom Cover - Left (1311, part of 1304-A)	1
525*	*Avail as assembly only	Flat Washer - Ø11.0ID x Ø23.000 x 2.0t mm (part of 513-A, 515-A). *Avail as assembly only	12	1312	23-AS-1312	Cupholder Tray Bottom Cover - Right (1312, part of 1304-A)	1
526*	*Avail as assembly only	Hex Screw - M8 x 1.25 x 20mm (part of 516-A, 517-A). *Avail as assembly only	16	1313	23-AS-1313	Cupholder Tray Top Cover - Left (1313, part of 1304-A)	1
527*	*Avail as assembly only	Flat Washer - Ø9.0ID x Ø22.000 x 1.6t mm (516-A, 517-A, 556-A). *Avail as assembly only	20	1314	23-AS-1314	Cupholder Tray Top Cover - Right (1314, part of 1304-A)	1
532*	*Avail as assembly only	Base Frame - Left Horizontal (part of 532-A). *Avail as assembly only	1	1315-A	23-AS-1315-A	Cupholder Tray Mounting Screws (537x24)	x
532-A	23-AS-532-A	Base Frame Assembly - Left Horizontal (524x2, 525x2, 532, 538x3)	x	1316*	*Avail as assembly only	Cupholder Base - Left (part of 1304-A, 1316-A) *Avail as assembly only	1
533*	*Avail as assembly only	Phillips Screw - M5 x 0.8 x 20mm (533). *Avail as assembly only	2	1316-A	23-AS-1316-A	Cupholder Assembly - Left (1316, 1317, 1318)	x
536*	*Avail as assembly only	Phillips Flat Head Screw - M4.2 x 0.70 x 25mm (part of 505-A, 506-A, 508-A, 509-A, 580-A, 1305-A, 1306-A, 1308-A, 1309-A). *Avail as assembly only	20	1317*	*Avail as assembly only	Cupholder Lip - Left (part of 1304-A, 1316-A) *Avail as assembly only	1
537*	*Avail as assembly only	Phillips Flat Head Screw - M4.2 x 0.70 x 13mm (part of 504-A, 505-A, 506-A, 507-A, 508-A, 509-A, 510-A, 528-A, 531-A, 536-A, 550-A, 570-A, 580-A, 1304-A, 1305-A, 1306-A, 1307-A, 1308-A, 1309-A, 1310-A, 1315-A, 1323-A, 1324-A, 1327-A, 1328-A, 1370-A). *Avail as assembly only	24	1318	23-AS-1318	Cupholder Strainer Disc (1318, part of 1304-A, 1316-A)	2
538*	*Avail as assembly only	Clip Nut (part of 538-A). *Avail as assembly only	46	1319*	*Avail as assembly only	Cupholder Base - Right (part of 1304-A, 1319-A) *Avail as assembly only	1
538-A	23-AS-538-A	Clip Nut Set (538x20)	x	1319-A	23-AS-1319-A	Cupholder Assembly - Right (1318, 1319, 1320)	x
539*	*Avail as assembly only	Socket Head Hex Bolt M8 x 1.25 x 55mm (part of 511-A, 538-A). *Avail as assembly only	2	1320*	*Avail as assembly only	Cupholder Lip - Right (part of 1304-A, 1319-A) *Avail as assembly only	1
540*	*Avail as assembly only	Flat Washer - Ø9.0ID x Ø16.000 x 1.6t mm (part of 511-A, 512-A, 545-A, 552-A). *Avail as assembly only	4	1321*	*Avail as assembly only	Console Mast (part of 1304-A, 1321-A) *Avail as assembly only	1
541*	*Avail as assembly only	Hex Nut - M8 (part of 553-A). *Avail as assembly only	4	1321-A	23-AS-1321-A	Console Mast Assembly (1321, 1335x2)	x
542*	*Avail as assembly only	Speed Sensor Magnet (part of 511-A). *Avail as assembly only	1	1322*	*Avail as assembly only	8mm Hex Wrench (part of 1370-A). *Avail as assembly only	1
543*	*Avail as assembly only	Nylock Hex Nut - M8 (part of 516-A, 517-A, 545-A, 552-A, 556-A). *Avail as assembly only	100	1323*	*Avail as assembly only	Handrail Outside Joint Cover - Left (part of 1323-A) *Avail as assembly only	1
544*	*Avail as assembly only	Spacer - Ø8.0ID x Ø15.000 x 18.5t mm (part of 545-A). *Avail as assembly only	100	1323-A	23-AS-1323-A	Handrail Outside Joint Cover Assembly - Left (537x13, 1323, 1325)	x
545*	*Avail as assembly only	Belt Support Bearing - 608-2R2 (part of 545-A). *Avail as assembly only	112	1324*	*Avail as assembly only	Handrail Outside Joint Cover - Right (part of 1324-A) *Avail as assembly only	1
545-A	23-AS-545-A	Belt Support Bearing Assembly (540x4, 543x4, 544x4, 545x4, 546x4)	x	1324-A	23-AS-1324-A	Handrail Outside Joint Cover Assembly - Right (537x13, 1324, 1326)	x
546*	*Avail as assembly only	Hex Shoulder Bolt - M8 x 1.25 x 65mm (part of 545-A, 552-A). *Avail as assembly only	12	1325*	*Avail as assembly only	Handrail Inside Joint Cover - Left (part of 1323-A) *Avail as assembly only	1
547*	*Avail as assembly only	Socket Head Hex Screw - M8 x 1.25 x 60mm (part of 512-A). *Avail as assembly only	2	1326*	*Avail as assembly only	Handrail Inside Joint Cover - Right (part of 1324-A) *Avail as assembly only	1
548*	*Avail as assembly only	Spring Washer - M5 (part of 549-1). *Avail as assembly only	2	1327*	*Avail as assembly only	Handrail Grip Cover - Left (part of 1327-A) *Avail as assembly only	1
550*	*Avail as assembly only	Sidescase Retention Clip (part of 550-A). *Avail as assembly only	12	1327-A	23-AS-1327-A	Handrail Grip Cover Assembly - Left (537x5, 1327)	x
550-A	23-AS-550-A	Sidescase Retention Clip Assembly (537x12, 550x12)	x	1328*	*Avail as assembly only	Handrail Grip Cover - Right (part of 1328-A) *Avail as assembly only	1
551*	*Avail as assembly only	Spacer Ø8.0ID x Ø15.000 x 14.1t mm (part of 551-A). *Avail as assembly only	116	1328-A	23-AS-1328-A	Handrail Grip Cover Assembly - Right (537x5, 1328)	x
552*	*Avail as assembly only	Guide Pulley with Bearings (part of 552-A). *Avail as assembly only	12	1329*	*Avail as assembly only	Decal - Upright ASSAULTRUNNER ELITE (part of 1329-A). *Avail as assembly only	2
552-A	23-AS-552-A	Guide Pulley Assembly (540, 543, 546, 551, 552)	x	1329-A	23-AS-1329-A	Decal Set - Uprights ASSAULTRUNNER ELITE (1329x2)	x
553*	*Avail as assembly only	Roller Locking Clamp (part of 553-A). *Avail as assembly only	4	1330*	*Avail as assembly only	Decal - Shroud ASSAULT FITNESS (part of 1330-A). *Avail as assembly only	2
553-A	23-AS-553-A	Roller Locking Clamp Assembly (541x2, 553x2, 563x2)	x	1330-A	23-AS-1330-A	Decal Set - Shrouds ASSAULT FITNESS (1330x2)	x
554*	*Avail as assembly only	Transport Wheel Axle Bolt - M8 x 1.25 x 65mm (part of 516-A, 517-A, 556-A). *Avail as assembly only	2	1331*	*Avail as assembly only	Handlebar Snap-In Insert for M4.2 Screw (part of 1302, 1303, 1331-A)	6
555*	*Avail as assembly only	Transport Wheel Bushing (part of 516-A, 517-A, 556-A). *Avail as assembly only	2	1331-A	23-AS-1331-A	Handlebar Snap-In Insert Assembly (1331x3)	x
556*	*Avail as assembly only	Transport Wheel (part of 516-A, 517-A, 556-A). *Avail as assembly only	2	1334*	*Avail as assembly only	Socket Head Cap Screw - M10 x 1.25 x 65mm (part of 1302-A, 1303-A, 570-A, 1334-A). *Avail as assembly only	6
556-A	23-AS-556-A	Transport Wheel Assembly (527x2, 543, 554, 555, 556,)	x	1334-A	23-AS-1334-A	Upright Fixing Hardware Assembly (562x3, 1334x3)	x
557*	*Avail as assembly only	Leveling Foot (part of 557-A). *Avail as assembly only	2	1335*	*Avail as assembly only	Pan Head Hex Screw - M8 x 20mm (part of 1302-A, 1303-A, 570-A, 1335-A). *Avail as assembly only	10
557-A	23-AS-557-A	Leveling Foot Assembly (557, 558)	x	1335-A	23-AS-1335-A	Handrail Fixing Hardware Assembly (1335x8)	x
558*	*Avail as assembly only	Leveling Foot Jam Nut - M16 (part of 557-A). *Avail as assembly only	2	1349*	*Avail as assembly only	Speed Sensor Cable - Lower w/RPM Sensor Cable & Bracket Assembly (part of 1349-A). *Avail as assembly only	1
562*	*Avail as assembly only	Flat Washer Ø11.0ID x Ø20.000 x 1.5t mm (part of 502-A, 503-A, 570-A, 534-A, 1302-A, 1303-A, 1334-A, 1370-A). *Avail as assembly only	6	1349-A	23-AS-1349-A	Speed Sensor Cable Assembly (533x2, 548x2, 1349)	x
568*	*Avail as assembly only	ASSAULTRUNNER Warning Label - US ENGLISH (568). *Avail as assembly only	1	1359	23-AS-1359	Speed Sensor Cable - Upper 1200mm (1359)	1
571*	*Avail as assembly only	5mm Hex Wrench (part of 570-A, 1370-A). *Avail as assembly only	1	1360	23-AS-1360	Speed Sensor Cable - Middle 1800mm (1360)	1
572*	*Avail as assembly only	4mm Hex Wrench (part of 570-A, 1370-A). *Avail as assembly only	1	1367*	*Avail as assembly only	ASSAULTRUNNER ELITE Quick Start Guide - US ENGLISH (part of 1367-A). *Avail as assembly only	1
574	23-AS-574	Rear Roller Support Mounting Bracket (574)	2	1367-A1	23-AS-1367-A1	ASSAULTRUNNER ELITE QS & Tech Guide Assembly - US ENGLISH; bagged (105, 1367, 1368-1, 1369)	x
575*	*Avail as assembly only	Left Rear Roller Finger Guard (part of 575-A). *Avail as assembly only	1	1368-1*	*Avail as assembly only	ASSAULTRUNNER ELITE Technical & Safety Guidelines - US ENGLISH (part of 1367-A1). *Avail as assembly only	1
575-A	23-AS-575-A	Left Rear Roller Finger Guard Assembly (575, 577x2, 578x2)	x	1369#	*Avail as assembly only	ASSAULTRUNNER ELITE Exploded Diagram (part of 1367-A). #Avail online	1
576*	*Avail as assembly only	Right Rear Roller Finger Guard (part of 576-A). *Avail as assembly only	1	1370-A	23-AS-1370-A	ASSAULTRUNNER ELITE Assembly Hardware/Tool Kit (537x44, 562x6, 570, 571, 572, 585, 1322, 1334x6, 1335x10)	x
576-A	23-AS-576-A	Right Rear Roller Finger Guard Assembly (576, 577x2, 578x2)	x				